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Advances in UV-Led Curing Models and Inks How the Climate

Outside Impacts the Inside of Print Facilities

The Beau of Design

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In this issue

PRINTINGUNITED

Debunking Common Color Myths About Packaging

The Evolution of Industrial and Functional Print

What Proposed EPR Legislation Means for the Apparel Industry

Journa Media Kit 2025

The *PRINTING United Journal* is distributed quarterly to the members of the PRINTING United Alliance, which comprises leading companies across every sector of the printing industry. Together, this community produces virtually every type of printed product imaginable, hundreds of applications using the total spectrum of printing processes, and associated technologies. No matter what type of printing they do, our highly engaged audience of executives enjoy relevant, exceptionally produced content in each issue of the *Journal* — making them the ideal audience for your advertising message regardless of what products or services you are marketing to the printing industry.





Your Market is Our Audience

OUR READERS PRODUCE THE COMPLETE RANGE OF PRINTING APPLICATIONS...

GRAPHICS

Banners/Soft Signage/Flags Window Graphics Posters/Presentation Graphics Retail Graphics/P-O-P Displays Wall/Architectural/Building Graphics Vehicle Wraps/Vehicle Graphics Trade Show/Museum Displays Fleet Graphics/Transit Graphics Fine Art/Art Reproduction/Photo

COMMERCIAL

Marketing Collateral/Direct Mail Books Periodicals/Catalogs Technical Documents/Directories Financial/Transactional High-Volume Commodity Printing Business Forms

PACKAGING

Labels/Tags/Shrink Sleeves Corrugated Folding Carton Flexible Packaging

APPAREL AND PIECE GOODS

T-Shirts Bags Performance Wear Hats/Caps Blankets/Towels Patches/Appliques Swimwear

INSTALLATION

Indoor/Outdoor Wall Graphics Banners/Soft Signage Window Graphics Floor/Sidewalk Graphics Vehicle Wraps Fleet Graphics/Transit Signage Non-Adhesive Signage

SIGNAGE

Backlit Signs Pole Signs Directional Signage Dimensional Signage Digital Displays

INDUSTRIAL

Decals/Durable Labels Decorative Wallpaper/Laminates 3D and Asymmetrical Parts Industrial Textiles Specialty Glass/Metal/Ceramic/Composite Printed Electronics Functional Coating/Material Printing Instruments/Dials/Overlays Containers/Cylindrical Objects Additive/Subtractive Manufacturing

USING EVERY PRINTING PROCESS				
Digital Printing (Inkjet)	Litho/Offset	Gravure		
Screen Printing	Embroidery	Additive Manufacturing		
Digital Printing (Toner/Electrophotography)	Flexography			
Dye Sublimation	Pad Printing			

...AND RELATED EQUIPMENT, SUPPLIES, SOFTWARE, AND SERVICES

Members of the PRINTING United Alliance comprise every sector of the industry. Whether you sell to commercial printers, graphics producers, in-plant printing facilities, industrial printers, apparel decorators, packaging converters, or other print service providers, you will find an audience of top executives who approve purchases of your products and solutions.

Journa

The *PRINTING United Journal* is the definitive technical resource for PRINTING United Alliance members, with each issue delivering relevant content for every industry sector: commercial printing, graphics production, package printing and converting, apparel decoration, functional and industrial printing, digital textile production, and graphic installation.

Highlighting the market's latest technology and product options as well as offering practical takeaways, the quarterly *Journal* is written specifically for C-suite executives. It features pertinent topics speaking to the four key areas of print operations: business management, prepress, print room (press), and post-press.

EDITORIAL CALENDAR

MARCH

- C-SUITE
 Ownership Insights
- GRAPHIC/SIGN
 Ink's Changing Role in Wide-Format
- APPAREL
 How to Replicate an Image for Screen Printing
- COMMERCIAL
 Managing Production and Finishing Workflows in MultiProcess Print Environments
- FUNCTIONAL/INDUSTRIAL Thermoforming and UV Ink
- DIGITAL TEXTILE
 The Sustainable Future of Textile Finishing
- PACKAGING Corrugated Packaging's Advantage in the E-Commerce Space
- PRINTING UNITED ALLIANCE COLUMNS

Color Corner Government Affairs Economic Outlook/Research Membership Minute Q&A iLEARNING+ Spotlight

AD CLOSING: FEB. 7 | MATERIALS DUE: FEB. 12

JUNE

- C-SUITE
 Building a Profit Strategy Off Your Hardware Investment
- GRAPHIC/SIGN
 Keeping Color Consistent
- APPAREL
 Using AI to Connect With Your Audience
- COMMERCIAL
 An Examination of Postal Rate Hikes
- FUNCTIONAL/INDUSTRIAL Exploring the Harmonic Relationship Between Substrate, Primer, Ink, and Topcoat
- DIGITAL TEXTILE
 The Impact of PFAS Bans
- PACKAGING Easing Production Challenges With Digital Finishing Equipment
- PRINTING UNITED ALLIANCE COLUMNS
 Color Corner

Government Affairs Economic Outlook/Research Membership Minute Q&A iLEARNING+ Spotlight

AD CLOSING: MAY 16 | MATERIALS DUE: MAY 21

Journal

EDITORIAL CALENDAR (continued)

SEPTEMBER

BONUS: PRINTING United Expo Preview

C-SUITE

Controlling Politicization of the Workplace Through Connection

GRAPHIC/SIGN
 Connecting with PSPs to Develop Referral Partnerships

APPAREL
 Key Takeaways From the State of Decorated Apparel Report

- COMMERCIAL The Transformative Impact of New Hardware, Software, and the Integration of AI That Accompanies Modern Equipment
- FUNCTIONAL/INDUSTRIAL
 3D Printing for Premium and Decorative Objects
- DIGITAL TEXTILE Testing the Quality of Textiles

PACKAGING
Maintaining Ink Integrity in Flexible Packaging Printing

 PRINTING UNITED ALLIANCE COLUMNS Color Corner Government Affairs Economic Outlook/Research Membership Minute Q&A iLEARNING+ Spotlight

AD CLOSING: AUG. 8 MATERIALS DUE: AUG. 13

DECEMBER

BONUS: PRINTING United Expo Recap

- C-SUITE
 How ChatGPT Can Enhance Your Sales Strategy
- GRAPHIC/SIGN
 Can DTF Be Good for Your Business?
- APPAREL Utilizing 3D Digital Technologies in Apparel Design Research
- COMMERCIAL
 Intellectual Property Issues to Think About in M&A Deals
- FUNCTIONAL/INDUSTRIAL Functional Printing and Digital: An Update
- DIGITAL TEXTILE
 The Growing Popularity of Digital Fabric Printing
- PACKAGING How Package Printers Can Move Closer Toward Their Sustainability Goals
- PRINTING UNITED ALLIANCE COLUMNS

Color Corner Government Affairs Economic Outlook/Research Membership Minute Q&A iLEARNING+ Spotlight

AD CLOSING: NOV. 7 | MATERIALS DUE: NOV. 12

RATES				
AD SIZE	4X	2X	1X	
Inside Front Cover	\$2,910	\$3,290	\$3,540	
Inside Back Cover	\$2,785	\$3,145	\$3,390	
Back Cover	\$3,695	\$4,175	\$4,500	
Full Page	\$2,530	\$2,860	\$3,080	
Half Page	\$1,770	\$2,000	\$2,155	
Third Page	\$1,390	\$1,575	\$1,695	
Quarter Page	\$1,075	\$1,215	\$1,310	

Advertising company must be a PRINTING United Alliance member in good standing. Dates and issue themes subject to change.

Digital File Specifications

Please send all print ad materials to the SendMyAd portal. Simply log on to https://napco.sendmyad.com to set up your account and upload/approve your print ad.

DIGITAL SPECIFICATIONS/PDF FILE REQUIREMENTS

PDF/X-1a is the required file format for the *PRINTING United Journal*. Sending your ad as a PDF/X-1a protects the integrity of your ad file and ensures that it will print properly. Please upload your ad to the SendMyAd portal as a PDF/X-1a file created with Acrobat Distiller 7.0 or higher.

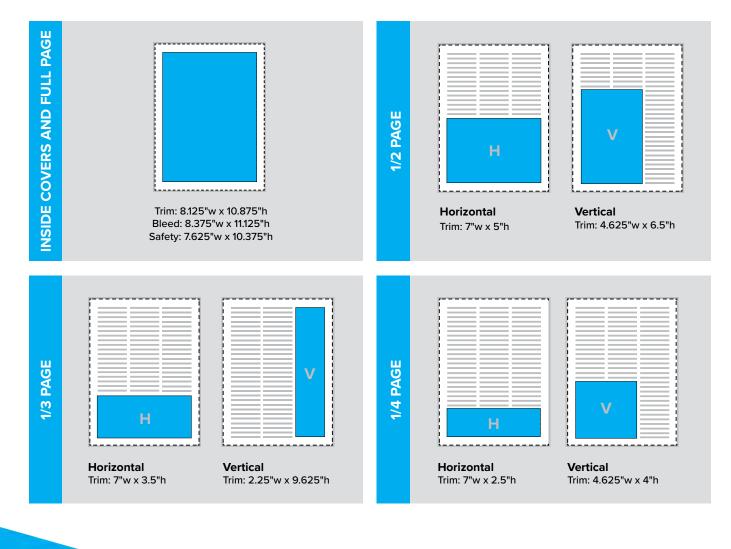
Please Note:

- Scanned images for display must be high resolution (minimum 200 dpi), saved as CMYK (no RGB or JPEG graphics).
- All fonts must be embedded in the PDF and be Type 1 or 3 No Truetype.
- Bleeds must be 0.125" outside trim.
- All PDFs must be high res/press optimized (PDF/X-1a Compliant).

- Files must be Right Reading, Portrait Mode only 100% size, no rotations.
- If color is critical, please provide us with a composite SWOPcertified color proof (with color bars) and send to the Ad Operations Manager listed below. To see a list of SWOP-certified proofs we accept, please visit http://www.swop.org/certification/ certmfg.asp. We cannot grant makegoods for poor color reproduction unless a SWOP-certified color proof is supplied with your digital file.
- Ad files must be uploaded to the SendMyAd portal. Log on to https://napco.sendmyad.com.

Questions? Please call Bob Gibbons, Senior VP / Ad Operations Manager, bgibbons@napco.com, 215-238-5365

Please note: Advertisers or ad agencies that do not comply with these specifications and/or procedures waive all claims to makegoods or refunds and hold harmless the *PRINTING United Journal* in any and all production disputes



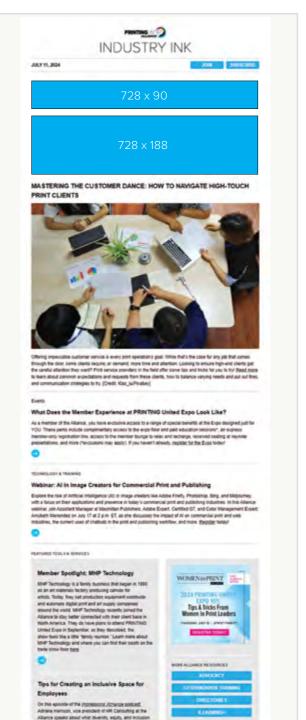
Please upload artwork to: napco.sendmyad.com



Electronic Advertising

BANNER ADS IN THE INDUSTRY INK*

Delivered weekly to our highly engaged subscriber base of more than 20,000 imaging professionals, the Industry Ink e-newsletter provides exclusive content from PRINTING United Alliance subject matter experts, updates on industry trends, important membership news, and much more. Industry Ink gives you a perfect opportunity to stay front of mind with the members of the largest member-driven printing association in North America. Only one banner ad per edition.



Banner Ad Sizes and Pricing:

728 x 90 - \$1,095 728 x 188 - \$1,250

*Ad sizes and layout subject to change.

Ad Material Specs:

- Max Initial File Size: 45 Kb
- Animation Maximum 3 loops, 4 frames
- Creative Requirements: .jpeg, .gif or .png accepted
- Click URL
- Flash ads not accepted
- Animated image not recommended
- Hosting: Publisher hosted or 3rd party
- Submission Deadline: 3 days before flight

Sales Contact:

Steve Duccilli sduccilli@napco.com 513-315-4595

